

Date: Wednesday, 6/27/2007 1:11:05 PM  
 User: Kim Johnston

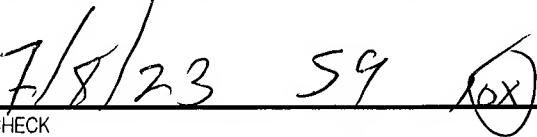
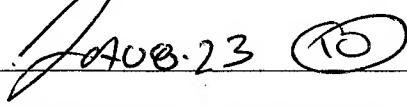
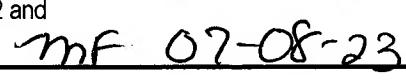
## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: HOSE ASSEMBLY		
Job Number	: 33232		Part Number	: D2210332		
Estimate Number	: 11878		Drawing Number	: D2210 REV B		
P.O. Number	: N/A		Project Number	: N/A		
This Issue	6/27/2007	S.O. No. : N/A	Drawing Revision	: B		
Prsht Rev.	: NC		Material	: N/A		
First Issue	: N/A		Due Date	: 7/8/2007		
Previous Run	: 28121		Qty:	10	Um:	Each
Written By	:					
Checked & Approved By	:					
Comment	: Est: C 01/09/19 Changed supplier and added Inspection level 21 SM					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING 
Comment: PURCHASING Issue P/O: <u>4128</u> <u>C20710710</u> Purchase part as per Dwg D2210 Supplier: Aerocomponent, P/N 111417-3S-0320  Release Note Required		
2.0	D2210332P	Hose Assembly 
Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s) HOSE ASSEMBLY		
3.0	PACKAGING 1	PACKAGING RESOURCE #1 
Comment: PACKAGING RESOURCE #1 Recieve & Inspect for Transit Damage Ensure Material Release Note is attached 		
4.0	QC6	DIMENSIONAL CHECK  
Comment: DIMENSIONAL CHECK		
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1  
Comment: SMALL & MEDIUM FAB RESOURCE 1 Reverse metal ID tag and re-identify with Dart part number D2210-3-32 and batch number		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA: 12 Date: 07/09/24  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 6/27/2007 1:11:05 PM  
User: Kim Johnston ~

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HOSE ASSEMBLY

Job Number: 33232

Part Number: D2210332

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



*7/8/08.24*



Comment: INSPECT WORK TO CURRENT STEP

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

*7/8/08 SP*

*10X*

8.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*10*  
*7/8/08.24*

Job Completion



*7/8/08.24*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

COPY ISSUED  
04/04

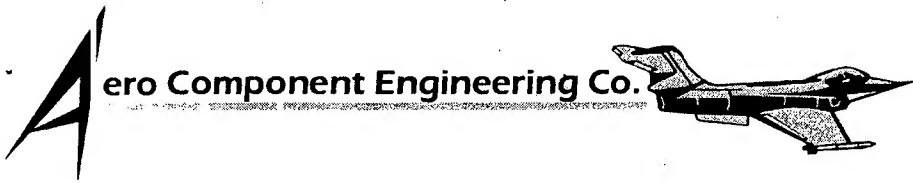
PREPARED M. Cohen	DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	REV. B	
	D2210	
DATE Aug. 19, 1994	SHEET 1 OF 1 TITLE <b>MEDIUM PRESSURE HOSE</b>	

RELEASED  
90409 BlSPEC CONTROL DRAWINGEQUIVALENT STANDARD HOSES

MANUFACTURER	PART NUMBER	DIAMETER	LENGTH
STRATOFLEX	111417	-XXS	-0YY0
AEROQUIP	360	-XX	-L-0YY0
<u>DART</u>	<u>D2210</u>	<u>-XX</u>	<u>-YY</u>

Where: 1. **XX** represents the diameter of the hose in fractions.2. **YY** represents the length of the hose in inches.ie: Stratoflex P/N 111417-3S-0320 = Aeroquip P/N 360-3-L-0320 = Dart P/N D2210-3-32  
(3/16" diameter by 32" length)Stratoflex P/N 111417-4S-0280 = Aeroquip P/N 360-4-L-0280 = Dart P/N D2210-4-28  
(1/4" diameter by 28" length)Re-identify hose as Dart P/N D2210 to suit.

SHOP COPY  
RETURN TO  
ENGINEERING  
INCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 33232



1823 North Keystone Street • Burbank, California 91504 • (818) 841-9258 • Fax (818) 841-2342 • www.aerocomponent.com

## CERTIFICATION OF CONFORMANCE

CUSTC MER: DART AEROSPCE PURCHASE ORDER NO. 00004128  
PART NUMBER: D2005009P (124F001-8CR-0300), D2005001P (124F003-8CR-0160), D2210332P (T11417-3S-0320)  
QUAN'ITY: 4 EA, 5 EA, 10 EA

1. ALL MATERIALS, PARTS OR COMPONENTS OF ASSEMBLIES HAVE BEEN INSPECTED AND COMPLY WITH THE PURCHASE ORDER REQUIREMENTS.

2. ALL SPECIAL PROCESSING AND SPECIAL INSTRUCTIONS NECESSARY FOR COMPLETION OF THIS ORDER HAVE BEEN PERFORMED WITHIN THIS FACILITY OR BY THE SUBCONTRACTOR LISTED.

VENDOR: \_\_\_\_\_ PROCESS: \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

3. SUBCONTRACTOR CERTIFICATIONS HAVE BEEN VERIFIED AND ARE COMPLETE AND ACCURATE.

ATTACHED

ON FILE SUBJECT TO EXAMINATION

CAGE CODE 52529

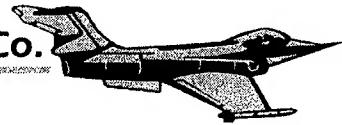
08-02-07

DATE \_\_\_\_\_

*James Maschewski*  
BY \_\_\_\_\_  
TITLE \_\_\_\_\_  
Q.C. MANAGER



ero Component Engineering Co.



# TEST REPORT

JOHN MARKEY 

8/2/07

SIGNED

DATE

INSP.